

Technical Data Sheet

Schulamid 66 MV AB NAT



Polyamide 66

Product Description

medium viscosity PA 66

Processing Method Injection Molding

Attribute Medium Viscosity

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density, (Method A)	1.13	g/cm ³	ISO 1183
Viscosity Number	145	cm ³ /g	ISO 307
Mechanical			
Tensile Stress at Yield			
(Type 1A, 50 mm/min)	85.0	MPa	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	65.0	MPa	ISO 527-2
Tensile Strain at Yield			
(Type 1A, 50 mm/min)	4.0	%	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	15	%	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	3000	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	1500	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	5.0	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	4.0	kJ/m ²	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	15	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	100	kJ/m ²	ISO 179
(23 °C, Type 1, Edgewise) - Conditioned	No Break		ISO 179
(-30 °C, Type 1, Edgewise) - Conditioned	No Break		ISO 179
Thermal			
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	225	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	90.0	°C	ISO 75-2/A
Electrical			

Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
- Conditioned	100000000000	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
- Conditioned	10000000000000	ohm	IEC 60093

Flammable

Burning Rate			
(2.00 mm)	0.0	mm/min	FMVSS 302
(2.00 mm)	0.0	mm/min	ISO 3795

UL Information

Flammability Classification		
(0.75 mm)	HB	IEC 60695-11-10, -20
(1.5 mm)	V-2	IEC 60695-11-10, -20
(3.0 mm)	V-2	IEC 60695-11-10, -20

Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Suggested Max Moisture	0.040 to 0.10	%
Processing (Melt) Temp	270 to 290	°C
Mold Temperature	60 to 100	°C